



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5283-043

Job Sheet 202701



Part No: D5283-043

Job Qty: 16 pcs

Part Name: Basket Clamp Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/1/19

Job Tracking No:

Created By: Patrick Lussier

Due Date: 11/4/19

Description:

Type: Stock

Note: DWG REV A IPP REV:A 15.07.06 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

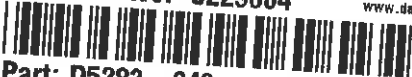
Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Bandsaw - 1	16 pcs	11/4/19	11/4/19	0.00	0.91	Bandsaw - 1	
105	Purchasing	16 pcs	11/4/19	11/4/19	0.00	0.00	Purchasing - 1	Br 19-11-01
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	16 pcs	11/4/19	11/4/19	0.00	0.00	Packaging 2 - 1 - B4B	NOV 06 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	NOV 06 2019
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S229604



Part: D5283-043

Job No: 202701

Serial No/Batch: S229604

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/06/19

					B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	16 pcs	11/14/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
130	Handfinish - 1-1 Chemical-B4B	16 pcs	11/14/19	0.00 0.00	Handfinish - 1 - 1 - B4B	BE 319-11-09.
135	QC 7	16 pcs	11/14/19	0.00 0.00	QC 7 - 10	BL 19-11-11.
140	Powdercoat - 1 White GI(A)-B4B	16 pcs	11/14/19	0.00 0.00	Powdercoat - 1 - B4B	BL 19-11-11.
145	QC 3	16 pcs	11/14/19	0.00 0.00	QC 3 - 10	10 19-11-12
190	Small Fab - 2 - B4B	16	11/14/19	0.00 3.59	Small Fab - 1 - B4B	

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	pcs				Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	NOV 12 2019
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
200 QC 5	16 pcs	11/14/19	0.00	0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	DAS NOV 12 2019 68
					QC 5 - 9	9-89
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
210 Packaging 3-1 - Stock - B4B	16 pcs	11/14/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
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					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 -	

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					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
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					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
220 QC 21 - SA	16 pcs	11/4/19	0.00 0.00	QC 21 - SA - 21	NOV 1 1 2019	
220 QC 21 - SA	16 pcs	11/4/19	0.00 0.00	QC 21 - SA - 70		
220 QC 21 - SA	16 pcs	11/4/19	0.00 0.00	QC 21 - SA - 53		

Part Op 100 - CUT TO 5.250" LONG

Descriptions: **105** - Issue p.o : HBC44975 Possible supplier: Metec Machine, Alodine and powder Coat as per Dwg***Note mask bore prior to powder coat*** C of C is required
110 - Receive & Inspect for Damage & Mat'l Certs
120 - QC5- Inspect part completeness to step on W/O
190 - PRESS FIT BEARING AND STAKE 4 PLACES PER SIDE AS PER DWG
200 - QC5- Inspect part completeness to step on W/O
210 - Identify as per dwg & Stock Location:
220 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B3.000X01.500	6061-T6 Bar 3.00 X 1.50	7.0080 ft (.438 ea)	100-Bandsaw - 1	5229587
D5283-3P	Basket Clamp	16 pcs (1 ea)	105-Purchasing	5229586
D2611	Bearing	16 pcs (1 ea)	190-Small Fab - 2 - B4B	5229583

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M6061T6B3.000X01.500	7	10	0
105-Purchasing	D5283-3P	16	0	0
190-Small Fab - 2 - B4B	D2611	16	52	0

Part Specifications

Specifications could not be found.

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB044975**



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044975

PO Date: 11/1/19

Due Date: 11/11/19

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	202701	D5283-3P	D5283 Rev.A			Basket Clamp : Various STC's	Firmed NIG	-	11/11/19	16 pcs	0 pcs NOV 06 2019	16 pcs	\$40.19/pcs	\$643.04
Line Item Note **Machining Only , No Paint , No Alodine** RUSH														
Grand Total:													\$643.04	

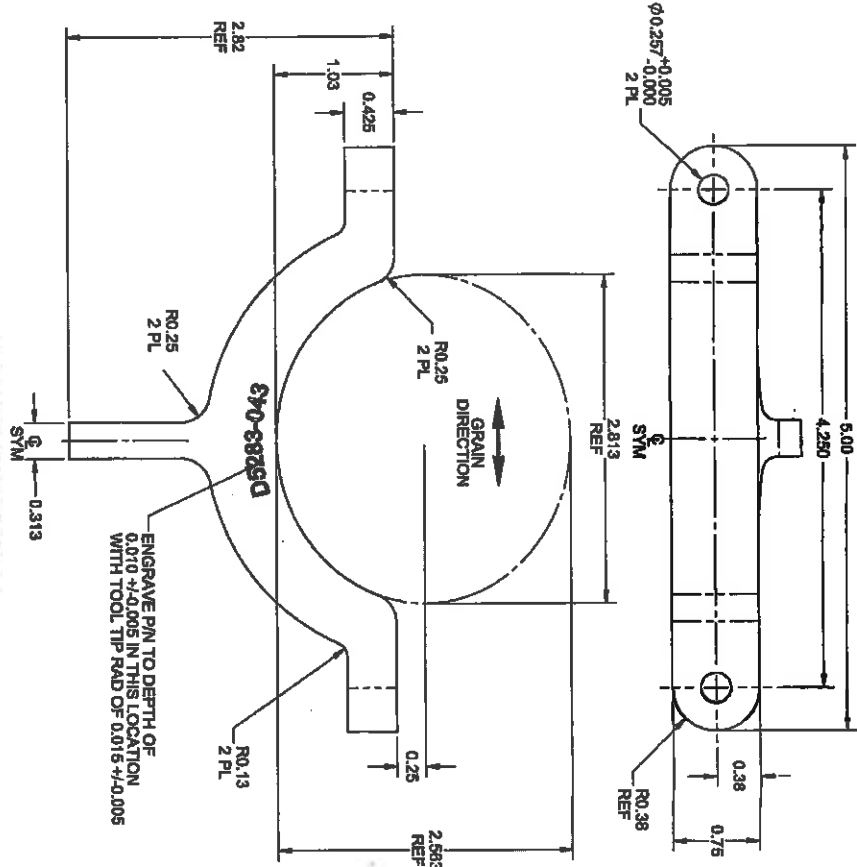
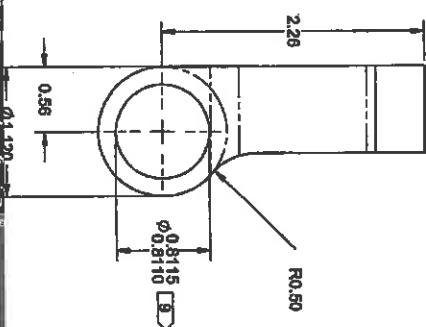
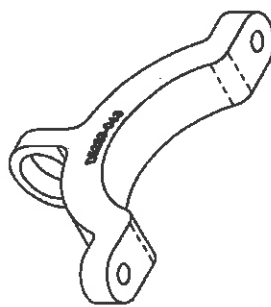
Order Notes

Terms & Condition of Purchasing (Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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D5283-3 BASKET CLAMP

- NOTES:
- 1) MATERIAL: 6061-T6/7050/7050/7050/7050 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4174/128/115/4116)
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART CSI 005 4.1
 - 3) TOLERANCES: PER DART CSI 005 4.3
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK: SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY AS D5283-3 PER DART CSI 044 6.3
 - 7) WEIGHT: 0.24 LBS
 - 8) NON DIMENSIONED FEATURES: REFER TO 3D CAD FILE D5283-3-REV A STEP
 - 9) MASK BEARING BORE PRIOR TO POWDER COAT

APPROVED

DESIGN	DB	DART AEROSPACE LTD
DRAWN	DB	HANESBURY, ONTARIO, CANADA
CHECKED	AP	DRAWING NO.
MFG. APPR.	JLM	D5283
APPROVED	WM	TITLE
DATE	15.06.30	BASKET CLAMP ASSY
DE APPR.	DS	SCALE
		NTS

RELEASED
2015-07-20



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Material Batch #	Paint Batch #	P.O. Number
4	D5283-3	Basket Clamp	S214488	Unpainted	POHB044975
12	D5283-3	Basket Clamp	S208039	Unpainted	POHB044975

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Shigi Walz

DAS
40
9-89

Vankleek Hill, November 5, 2019

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 26102
Shipment Date: 05-Nov-2019
Ship Via: Pick up at METEC
Order Number: 4360
Order Date: 10/31/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB044975
Terms: Net 60 Days

Quantity

Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Job Number
1	16	16	0	0	EA	DART-D5283-3P Basket Clamp no finishing	A	4360-01

RECEIVED
NOV 05 2019
DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.